Go/Not go double gauges

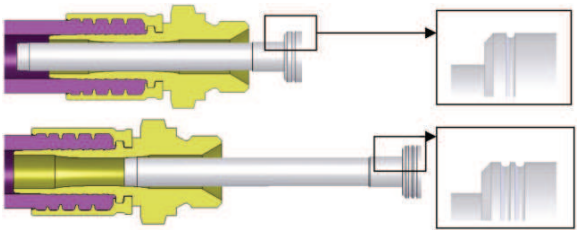
TMBS

Code	Tubo
TMBS-00-03	3/16″
TMBS-00-04	1/4″
TMBS-00-05	5/16″
TMBS-00-06	3/8″
TMBS-00-08	1/2″
TMBS-00-10	5/8″
TMBS-00-12	3/4″
TMBS-00-16	1″
TMBS-00-20	1,1/4″
TMBS-03-20	Kit 3/16″-1,1/4″
TMBS-00-24	1,1/2″
TMBS-00-32	2″
TMBS-03-32	Kit 3/16″-2″

Technical data/Dati tecnici	
Material/Materiale	steel/acciaio
Surface treatment/ Trattamento superficiale	nichel plated nichelato



User instructions

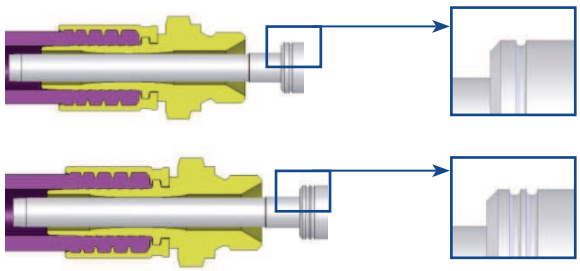


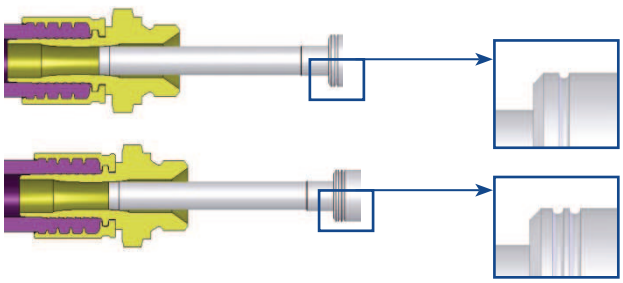
Correct swaging:

- Swaging phase is rightly made.
- "Go" side (signed with one line) is not stopped from internal deformation of insert.
- "Not Go" side (signed with two lines) is correctly stopped from internal deformation of insert.

Uncorrect swaging:

Swaging phase is not rightly made.
Both "Go" side (signed with one line) and "Not go" side (signed with two lines) are not stopped from internal deformation of insert.
Decrease swaging diameter (0,1 mm each step) until right swaging dimension.





Uncorrect swaging:

Item has been too swaged.
Both "Go" side (signed with one line) and "Not go" side (signed with two lines) are stopped from too high internal deformation of insert.
Too high change of internal shape cannot guarantee right performance on application.