FHP series

Maximum working pressure up to 42 MPa (420 bar) - Flow rate up to 750 l/min



FHP GENERAL INFORMATION

Description

High Pressure filters

In-line
Maximum working pressure up to 42 MPa (420 bar)
Flow rate up to 750 l/min

FHP is a range of versatile high pressure filter for protection of sensitive components in high pressure hydraulic systems in the industrial equipment.
They are directly connected to the lines of the system through the hydraulic fittings.

Available features:

- Female threaded connections up to 1 1/2" and flanged connections up to 2", for a maximum return flow rate of 750 l/min
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Reverse flow valve, to allow bidirectional flow through the filter housing. The back flow is not filtered. The filter requires the use of internal check valves to direct the flow through the element in one direction and around the element in the other
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- Low collapse filter element with external support "R", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters provided with the bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve or the reverse flow in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:
Delivery lines, in any high pressure industrial equipment or mobile machines

Technical data

Filter housing materials
- Head: Phosphatized cast iron
- Housing: Phosphatized steel
- Bypass valve
  AISI 316L: FHP 010 - 011
  Brass: FHP 065 - 135
  Brass / AISI 304: FHP 350
  Steel: FHP 500
- Reverse Flow
  Steel: FHP 350 - FHP 500
- Check valve: Steel

Pressure
- Test pressure: 63 MPa (630 bar)
- Burst pressure: 126 MPa (1260 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 42 MPa (420 bar)

Bypass valve
- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type
- Microfibre filter elements - series N: 20 bar
- Microfibre filter elements - series R: 20 bar (not available for FHP 010-011 and FHP 500)
- Microfibre filter elements - series H: 210 bar
- Microfibre filter elements - series S: 210 bar (only for FHP 500)
- Wire mesh filter elements - series N: 20 bar
- Fluid flow through the filter element from OUT to IN

Seals
- Standard NBR series A
- Optional FPM series V

Temperature
From -25 °C to +110 °C

Connections
FHP 010 - 065 - 135 - 350 - 500:
In-line Inlet/Outlet
FHP 011:
90° Inlet/Outlet

Note
FHP filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]						Volumes [dm³]					
	Length	1	2	3	4	5	Length	1	2	3	4	5
FHP 010 - 011		2.05	2.18	2.64	3.13	-		0.10	0.12	0.15	0.20	-
FHP 065		4.26	4.62	5.83	-	-		0.25	0.30	0.50	-	-
FHP 135		7.11	8.71	9.76	-	-		0.43	0.76	0.97	-	-
FHP 350		13.95	16.08	18.37	20.85	-		1.00	1.72	2.49	3.32	-
FHP 500		27.00	31.17	34.69	46.70	52.5		1.71	2.43	3.04	5.18	6.51

FILTER ASSEMBLY SIZING
Flow rates [l/min]

		Filter element design - H Series					Filter element design - N Series					
Filter series	Length	A03	A06	A10	A16	A25	A03	A06	A10	A16	A25	M25
FHP 010	**1**	3	5	6	7	8	4	6	8	9	10	37
	2	5	7	13	16	22	6	8	16	19	24	40
	3	10	13	22	25	30	11	14	23	26	31	41
	4	12	15	25	27	32	16	19	27	30	33	41
FHP 011	**1**	3	5	6	7	9	4	6	8	9	11	47
	2	5	7	14	17	24	7	9	17	21	28	52
	3	11	14	25	29	36	11	14	26	30	37	53
	4	12	16	28	32	38	17	21	32	36	40	54
FHP 065	**1**	24	25	50	59	84	25	33	56	63	90	142
	2	33	38	68	77	98	34	52	72	79	106	143
	3	61	70	100	107	123	61	73	101	108	125	147
FHP 135	**1**	49	55	95	98	147	67	72	115	122	159	184
	2	89	106	129	131	163	105	111	140	142	192	209
	3	120	132	158	166	180	141	143	176	179	193	211
FHP 350	**1**	108	115	188	197	301	127	140	234	282	343	451
	2	196	225	317	323	396	256	278	394	415	465	480
	3	266	310	384	392	440	331	370	450	466	475	490
	4	308	333	391	398	445	369	393	456	474	495	503
FHP 500	**1**	144	157	265	268	355	269	305	390	406	444	612
	2	232	262	350	363	398	321	357	433	441	484	619
	3	293	301	398	408	455	396	416	497	499	537	622
	4	336	377	452	455	507	430	475	516	524	545	626
	5	420	428	494	500	544	475	493	535	545	569	627

Maximum flow rate for a complete pressure filter with a pressure drop Δp = 1.5 bar.

The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.

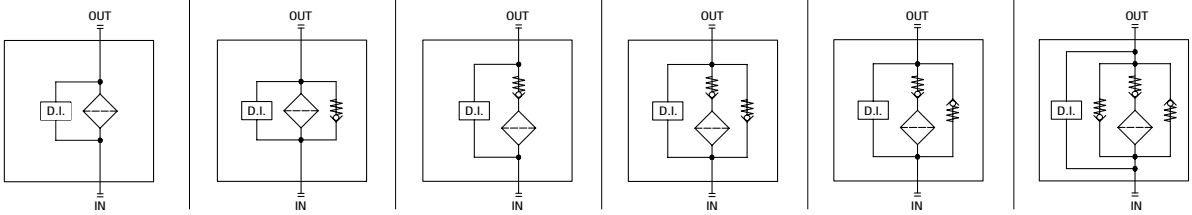
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

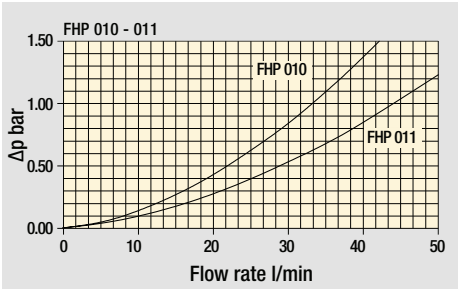
Hydraulic symbols

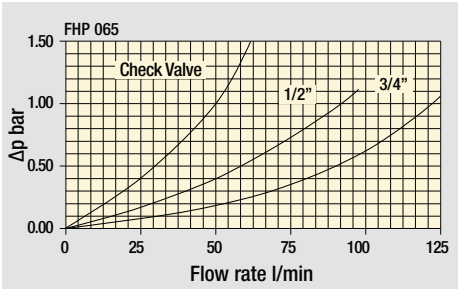
Filter series	Style S	Style B	Style T	Style D	Style V	Style Z
FHP 010 - 011	•	•			•	•
FHP 065	•	•	•			
FHP 135	•	•	•			
FHP 350	•	•	•	•	•	•
FHP 500	•	•	•	•	•	•

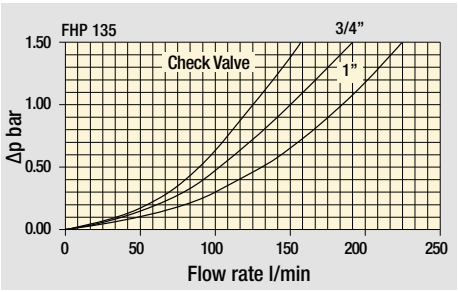


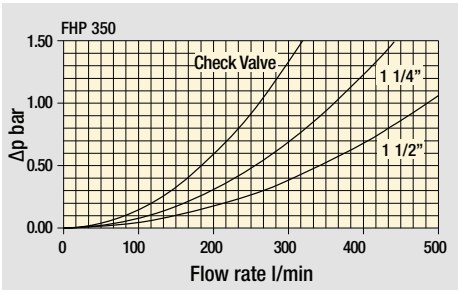
Pressure drop

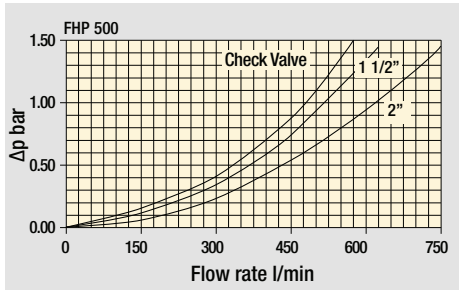
Filter housings Δp pressure drop



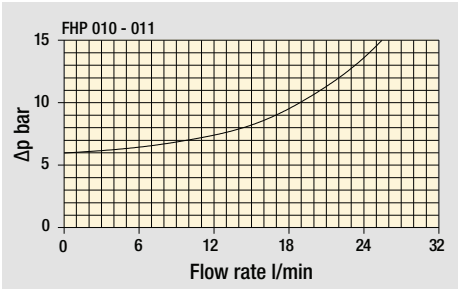


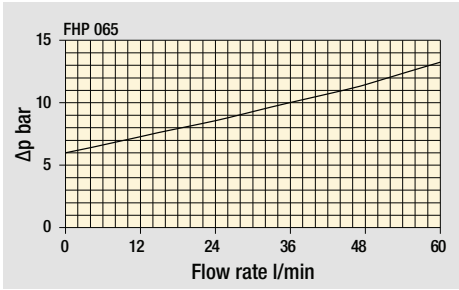


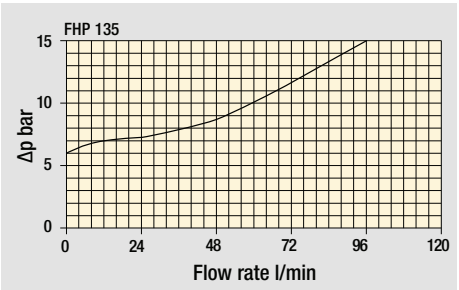


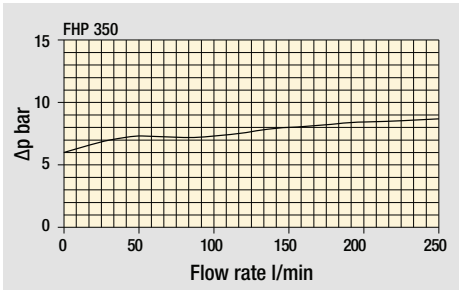


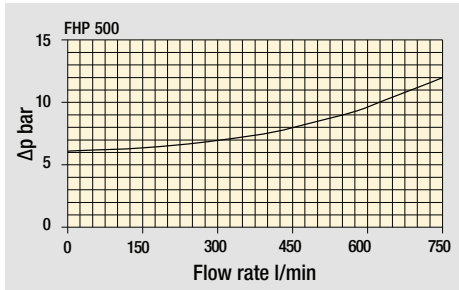
Bypass valve pressure drop



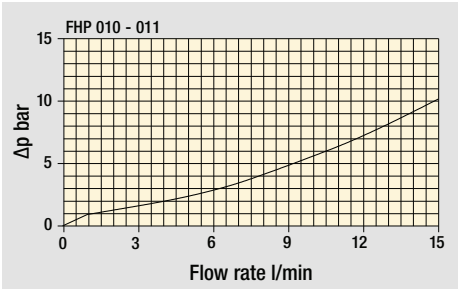




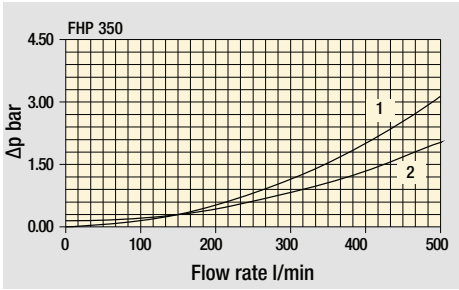




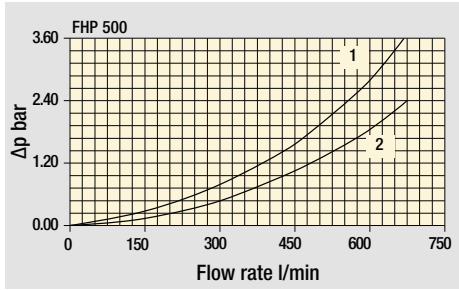
Valves



Filter housing with check valve



Pressure drop with reverse flow valve in
1 - Filtering direction
2 - Opposite direction



Pressure drop with reverse flow valve in
1 - Opposite direction
2 - Filtering direction

The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

Designation & Ordering code

COMPLETE FILTER

Configuration example: FHP500 | 4 | V | A | G1 | A06 | S | P01

Series and size
FHP500

Length
1 | **2** | **3** | **4** | **5**

Valves

S	Without bypass
B	With bypass 6 bar
T	With check valve, without bypass
D	With check valve, with bypass 6 bar
V	With reverse flow, without bypass
Z	With reverse flow, with bypass 6 bar

Seals

A	NBR
V	FPM

Connections

G1	G 1 1/2”	**F4**	2” SAE 3000 psi/UNC
G2	1 1/2” NPT	**F5**	1 1/2” SAE 6000 psi/M
G3	SAE 24 - 1 7/8” - 12 UN	**F6**	1 1/2” SAE 6000 psi/UNC
F1	1 1/2” SAE 3000 psi/M	**F7**	2” SAE 6000 psi/M
F2	1 1/2” SAE 3000 psi/UNC	**F8**	2” SAE 6000 psi/UNC
F3	2” SAE 3000 psi/M		

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Element Δp		Valves S	B	T	D	V	Z
N	20 bar		•				
R	20 bar				•		•
S	210 bar	•		•		•	

Execution		Filter length 1	2	3	4	5
P01	MP Filtri standard	•	•	•	•	•
P02	Maintenance from the bottom of the housing				•	•
P03	Drain plug	•	•			
Pxx	Customized	•	•	•	•	•

FILTER ELEMENT

Configuration example: HP500 | 4 | A06 | A | S | P01

Element series and size
HP500

Element length
1 | **2** | **3** | **4** | **5**

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm
A06	Inorganic microfiber	6 µm
A10	Inorganic microfiber	10 µm
A16	Inorganic microfiber	16 µm
A25	Inorganic microfiber	25 µm
M25	Wire mesh	25 µm

Seals

A	NBR
V	FPM

Element Δp

N	20 bar
R	20 bar
S	210 bar

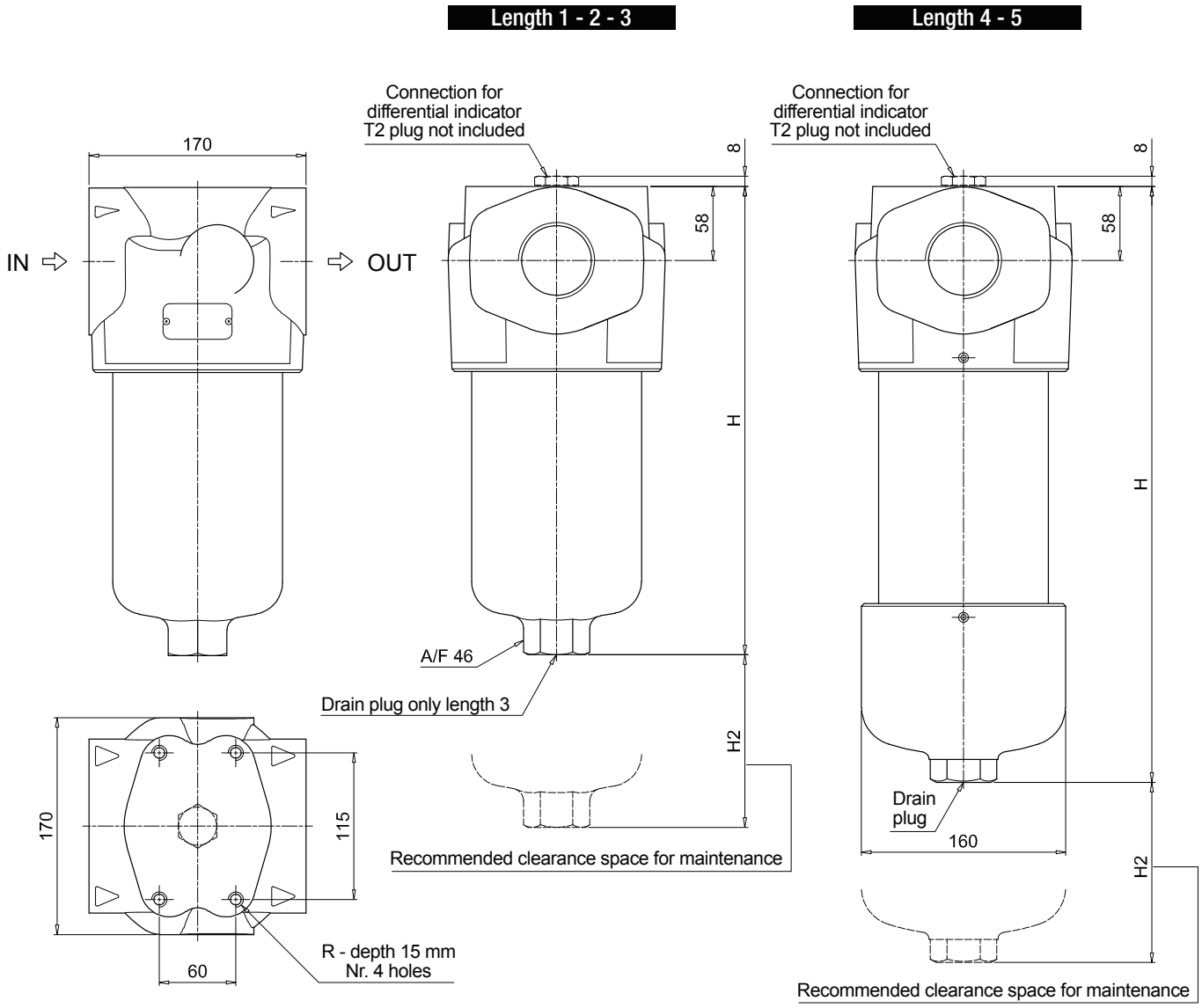
Execution

P01	MP Filtri standard
Pxx	Customized

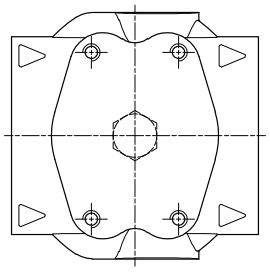
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	567
DEH	Hazardous area electronic differential indicator	567-568
DEM	Electrical differential indicator	568-569
DLA	Electrical / visual differential indicator	569-570
DLE	Electrical / visual differential indicator	570
DTA	Electronic differential indicator	571
DVA	Visual differential indicator	571
DVM	Visual differential indicator	571

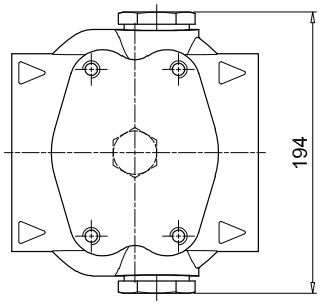
Additional features		page
T2	Plug	572



Valves S - B - T - D



Valves V - Z

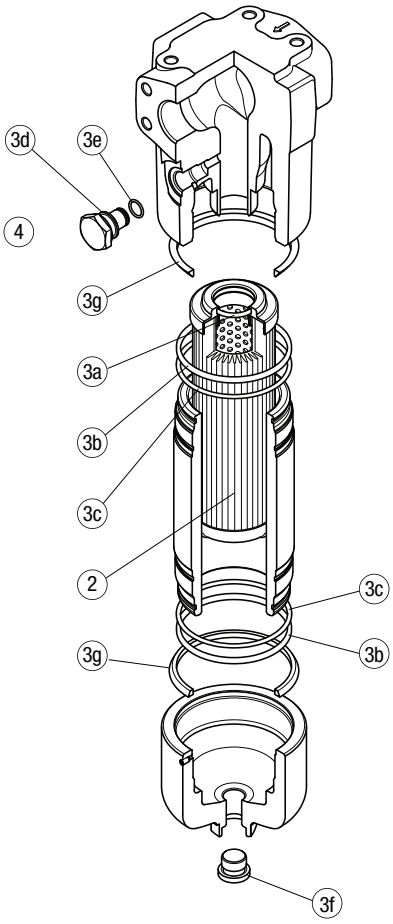


FHP500

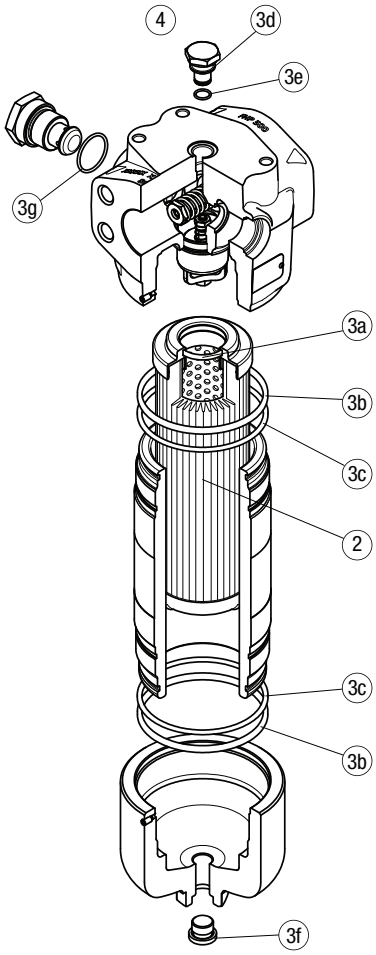
Filter length	H [mm]	H2 [mm] Execution P01	P02
1	330	150	-
2	420	150	-
3	496	150	-
4	654	150	480
5	820	150	650

Connections	R
G1	M12
G2-G3	1/2" UNC
F1	M12
F2	1/2" UNC
F3	M12
F4	1/2" UNC
F5	M12
F6	1/2" UNC
F7	M12
F8	1/2" UNC

FHP 350



FHP 500



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3g for FHP 350) (3a ÷ 3f for FHP 500)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR	Seal Kit code number FPM	Indicator connection plug NBR	Indicator connection plug FPM
FHP 350	See order table	02050272	02050283	T2H	T2V
FHP 500		02050330	02050331		