FHM series

Maximum working pressure up to 32 MPa (320 bar) - Flow rate up to 450 l/min



FHM GENERAL INFORMATION

Description

High Pressure filters

Manifold
Maximum working pressure up to 32 MPa (320 bar)
Flow rate up to 450 l/min

FHM is a range of high pressure filter for protection of sensitive components in high pressure hydraulic systems in the mobile machines.
They are directly connected to the top of the manifold, through the proper flanged interface.

Available features:

Available features:
- Manifold connections up to Ø30 mm, for a maximum flow rate of 450 l/min
- ISO 4401 CETOP 3 and CETOP 5 interface, for direct mounting on the CETOP valves
- Fine filtration rating, to get a good cleanliness level into the system
- Bypass valve, to relieve excessive pressure drop across the filter media
- Check valve, to protect the system against reverse flow
- Low collapse filter element "N", for use with filters provided with bypass valve
- High collapse filter element "H", for use with filters not provided with bypass valve
- High collapse filter element with external support "S", for filter element protection against the back pressure caused by the check valve in filters not provided with the bypass valve
- Visual, electrical and electronic differential clogging indicators

Common applications:

Delivery lines, in any high pressure industrial equipment

Technical data

Filter housing materials

- Head
  Phosphatized cast iron: FHM 006-007-010
  Phosphatized steel: FHM 050-065-135-320-500

- Housing: Phosphatized steel

- Bypass valve: Steel

- Check valve: Steel

Pressure

- Test pressure: 48 MPa (480 bar)
- Burst pressure: 96 MPa (960 bar)
- Pulse pressure fatigue test: 1 000 000 cycles with pressure from 0 to 32 MPa (320 bar)

Bypass valve

- Opening pressure 600 kPa (6 bar) ±10%
- Other opening pressures on request.

Δp element type

- Microfibre filter elements - series N: 20 bar (not available for FHM 006, FHM 007 and FHM 010)
- Microfibre filter elements - series H: 210 bar (not available for FHM 050 and FHM 500)
- Microfibre filter elements - series S: 210 bar (only for FHM 050 and FHM 500)
- Wire mesh filter elements - series N: 20 bar (not available for FHM 006)
- Wire mesh filter elements - series H: 210 bar (not available for FHM 050 and FHM 500)
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Connections

Manifold mounting

Note

FHM filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length 1	2	3	4	5	Length 1	2	3	4	5
FHM 006	2.17	-	-	-	-	0.12	-	-	-	-
FHM 007	-	4.74	5.95	-	-	-	0.30	0.50	-	-
FHM 010	-	4.74	5.95	-	-	-	0.30	0.50	-	-
FHM 050	5.31	5.68	6.09	6.56	7.74	0.29	0.38	0.48	0.60	0.89
FHM 065	5.47	5.83	7.04	-	-	0.27	0.34	0.56	-	-
FHM 135	8.78	10.38	11.43	-	-	0.49	0.82	1.03	-	-
FHM 320	19.80	21.93	24.22	26.70	-	1.04	1.76	2.53	3.36	-
FHM 500	35.00	39.17	42.69	54.70	60.50	1.63	2.35	2.96	5.11	6.44

FILTER ASSEMBLY SIZING
Flow rates [l/min]

		Filter element design - H Series					
Filter series	Length	A03	A06	A10	A16	A25	M25
FHM 006	**1**	9	10	13	14	15	16
FHM 007	**2**	13	13	15	16	16	16
	3	15	15	16	16	17	17
FHM 010	**2**	23	25	32	34	37	38
	3	31	33	37	38	39	40

		Filter element design - N Series						Filter element design - S Series				
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 050	**1**	38	37	65	67	81	101	28	36	50	52	62
	2	46	50	69	75	89	102	41	44	63	71	85
	3	57	59	76	81	93	103	51	53	71	77	90
	4	68	71	84	86	95	103	62	66	81	82	93
	5	82	83	93	95	98	105	73	75	83	89	97

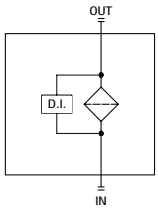
		Filter element design - N Series						Filter element design - H Series				
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 065	**1**	23	30	48	53	71	102	22	23	43	50	67
	2	30	45	59	64	81	103	30	34	56	62	76
	3	52	60	78	82	92	105	51	58	77	81	91
FHM 135	**1**	61	65	99	104	131	149	46	51	83	86	122
	2	91	96	118	119	155	167	79	92	109	111	134
	3	118	119	144	146	156	168	103	112	130	137	146
FHM 320	**1**	112	121	187	217	252	312	97	102	156	162	228
	2	200	214	281	293	320	328	161	181	237	241	282
	3	245	267	312	320	325	333	207	233	275	280	306
	4	267	281	315	325	336	341	232	247	279	283	309

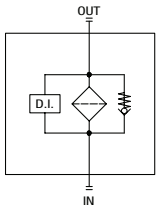
		Filter element design - N Series						Filter element design - S Series				
Filter series	Length	A03	A06	A10	A16	A25	M25	A03	A06	A10	A16	A25
FHM 500	**1**	211	232	281	289	309	394	126	135	208	210	261
	2	242	262	303	308	330	397	187	206	258	266	285
	3	284	294	336	338	357	399	226	230	285	290	315
	4	302	325	346	350	361	401	251	273	314	315	341
	5	325	334	356	361	373	401	296	301	335	338	360

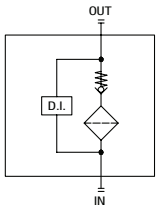
Maximum flow rate for a complete pressure filter with a pressure drop Δp = 1.5 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.
Please, contact our Sales Department for further additional information.

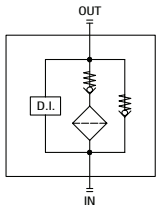
Hydraulic symbols

Filter series	Style S	Style B	Style T	Style D
FHM 006	•			
FHM 007	•			
FHM 010	•			
FHM 050	•	•	•	•
FHM 065	•	•	•	•
FHM 135	•	•	•	•
FHM 320	•	•	•	•
FHM 500	•	•	•	•



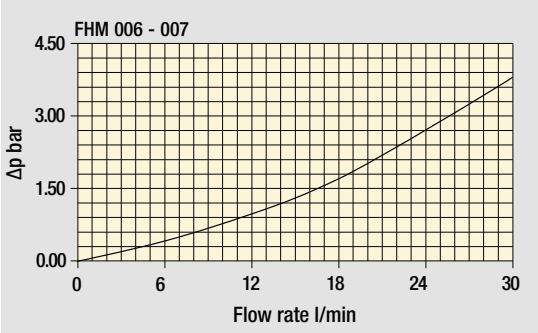


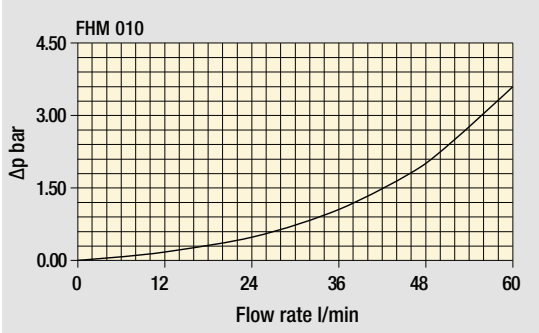


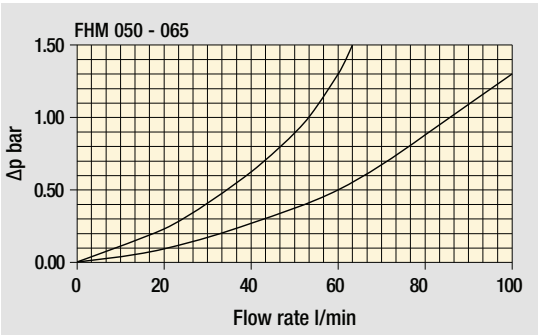


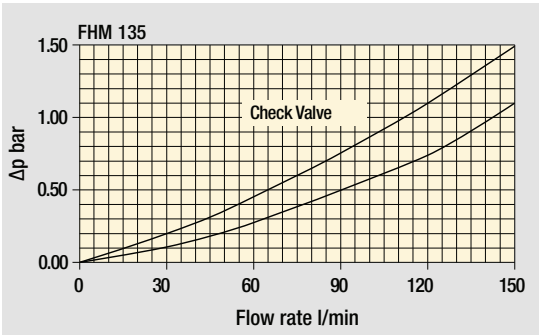
Pressure drop

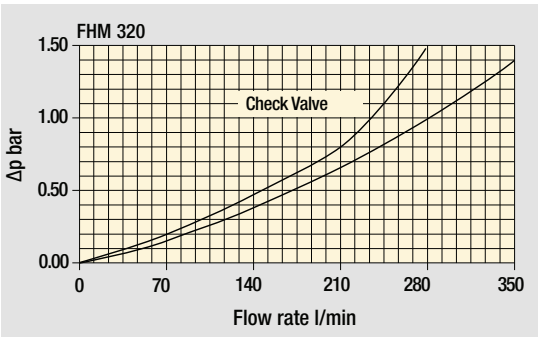
Filter housings Δp pressure drop

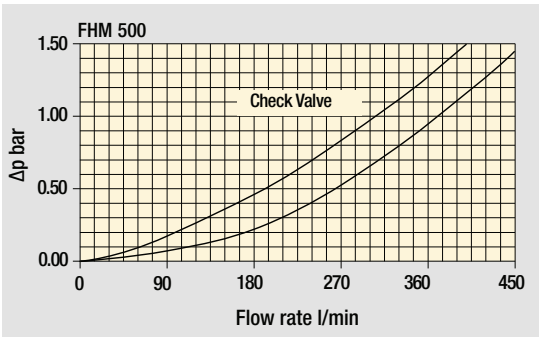




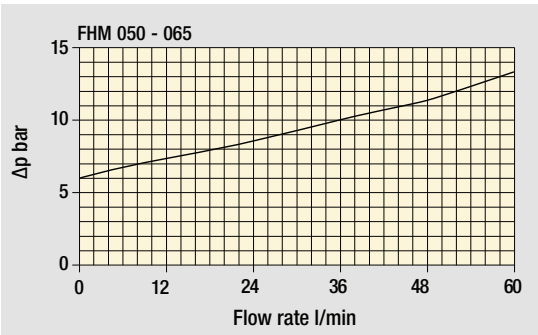


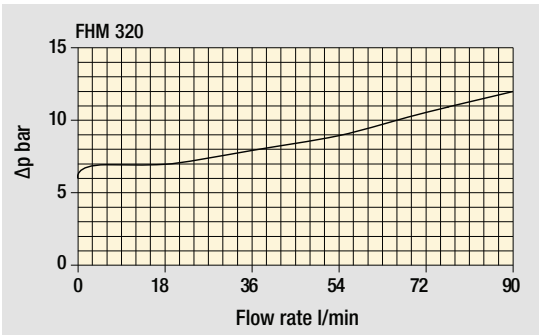


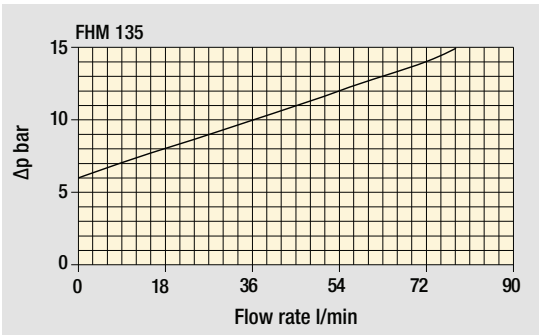




Bypass valve pressure drop







The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

FHM FHM006 - FHM007 - FHM010

Designation & Ordering code

COMPLETE FILTER

Configuration example: FHM010 | 2 | S | V | G1 | A03 | H | P01

Series and size

FHM006 | **FHM007** | **FHM010**

Length	FHM006	FHM007	FHM010
1	•		
2		•	•
3		•	•

Valves

S	Without bypass

Seals

A	NBR
V	FPM

Connections

G1	Manifold side “A”
G2	Manifold side “B”

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm	**A16**	Inorganic microfiber	16 µm
A06	Inorganic microfiber	6 µm	**A25**	Inorganic microfiber	25 µm
A10	Inorganic microfiber	10 µm	**M25**	Wire mesh	25 µm

Element Δp

H	210 bar

Execution

P01	MP Filtri standard
Pxx	Customized

FILTER ELEMENT

Configuration example: HP065 | 2 | A03 | A | H | P01

Element series and size

	FHM006	FHM007	FHM010
HP011	•		
HP065		•	•

Element length	FHM006	FHM007	FHM010
2		•	•
3	•	•	•

Filtration rating (filter media)

A03	Inorganic microfiber	3 µm	**A16**	Inorganic microfiber	16 µm
A06	Inorganic microfiber	6 µm	**A25**	Inorganic microfiber	25 µm
A10	Inorganic microfiber	10 µm	**M25**	Wire mesh	25 µm

Seals

A	NBR
V	FPM

Element Δp

H	210 bar

Execution

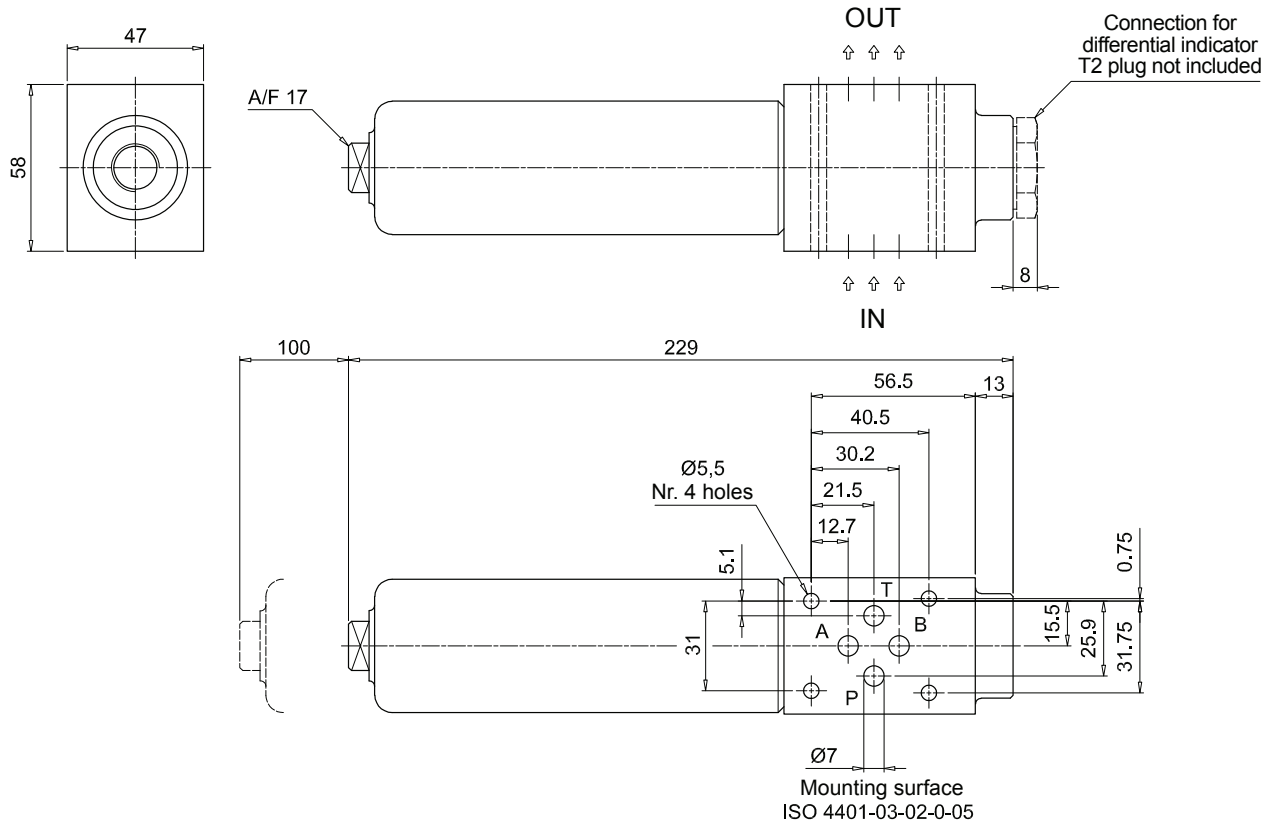
P01	MP Filtri standard
Pxx	Customized

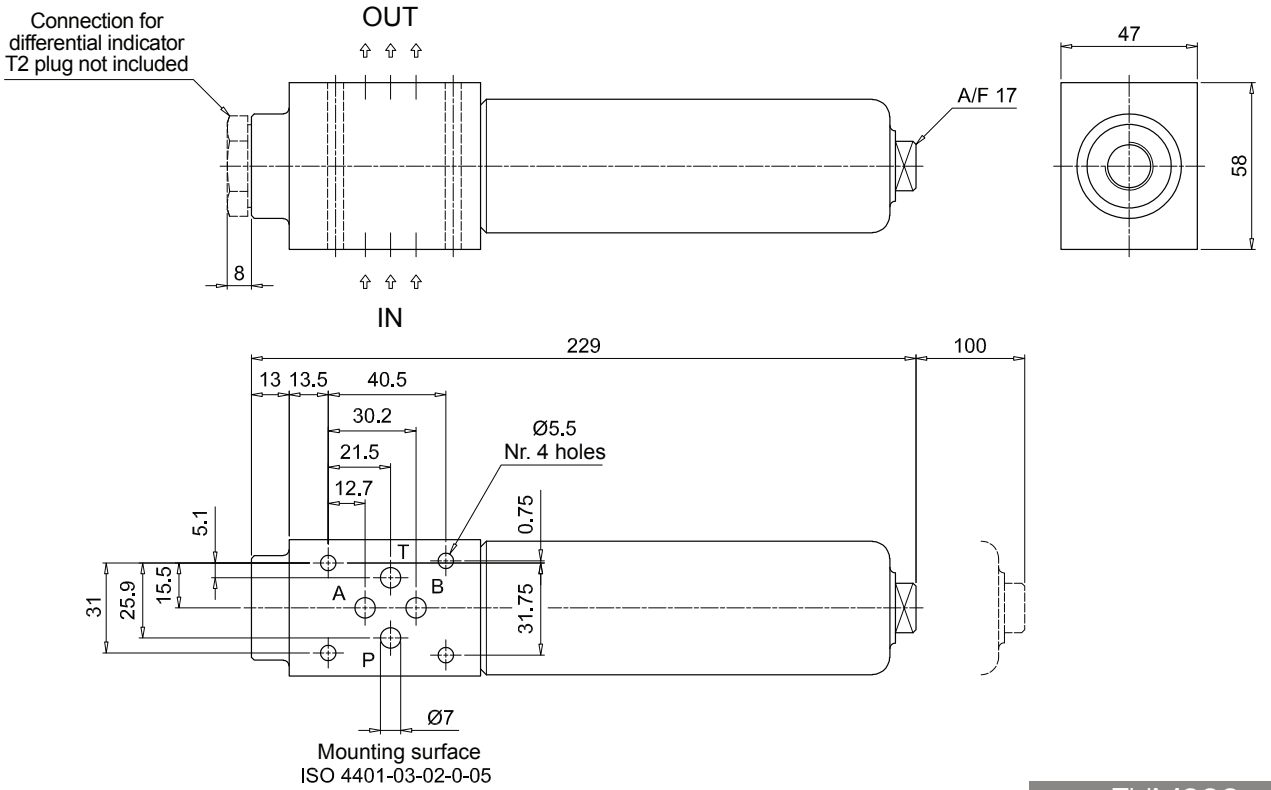
ACCESSORIES

Differential indicators		page
DEA	Electrical differential indicator	567
DEH	Hazardous area electronic differential indicator	567-568
DEM	Electrical differential indicator	568-569
DLA	Electrical / visual differential indicator	569-570
DLE	Electrical / visual differential indicator	570
DTA	Electronic differential indicator	571
DVA	Visual differential indicator	571
DVM	Visual differential indicator	571

Additional features		page
T2	Plug	572

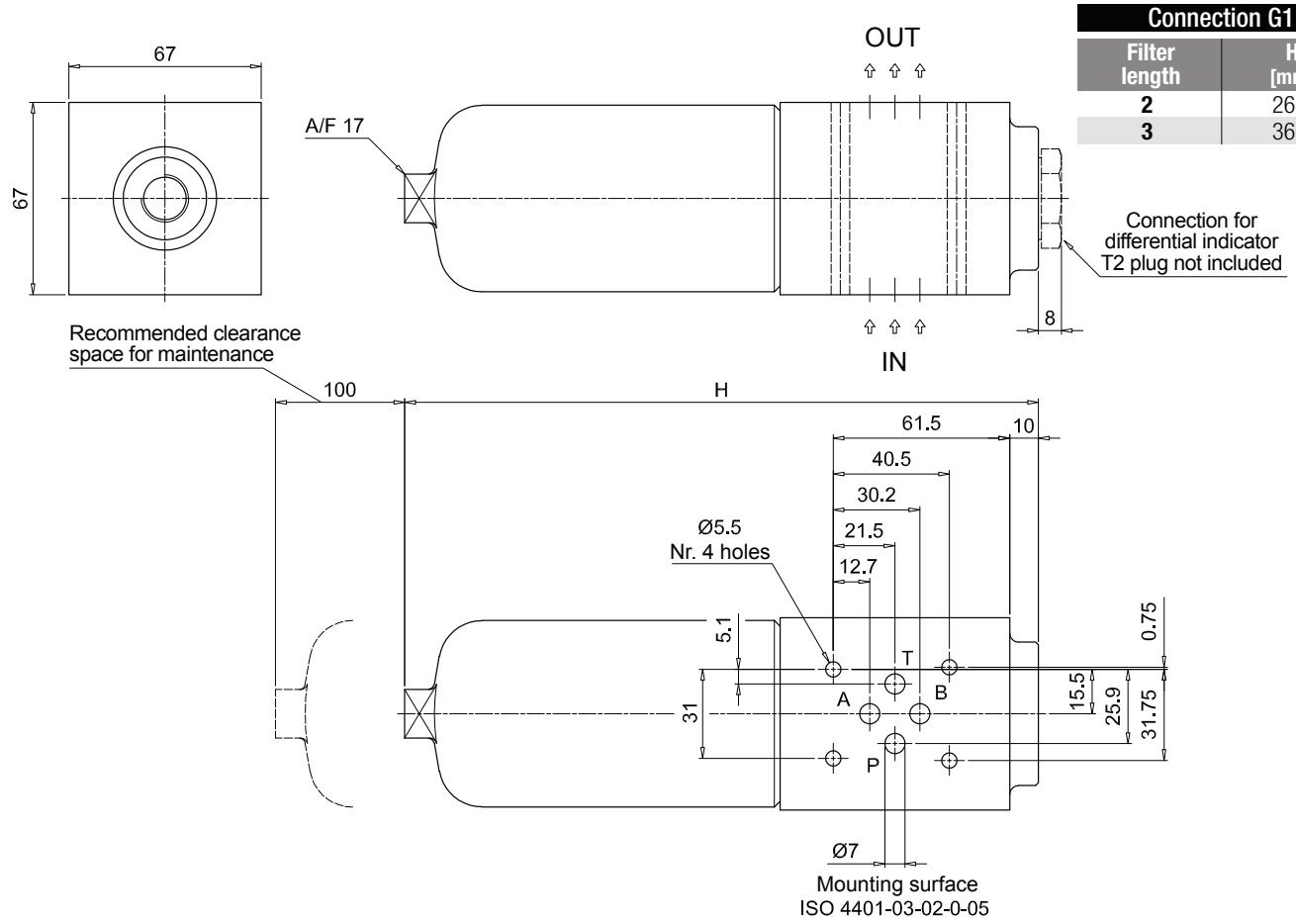
FHM006
Connection G1



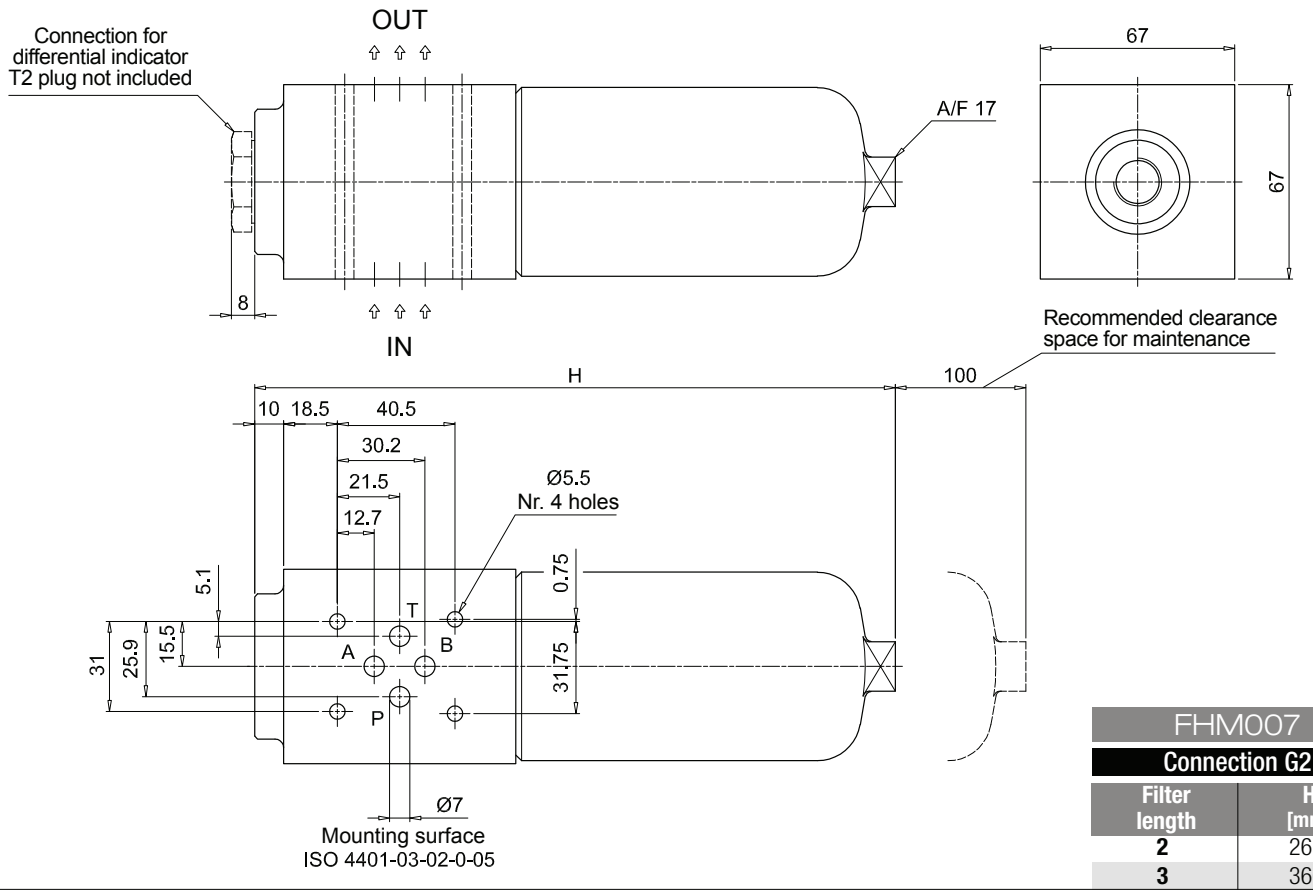


FHM006
Connection G2

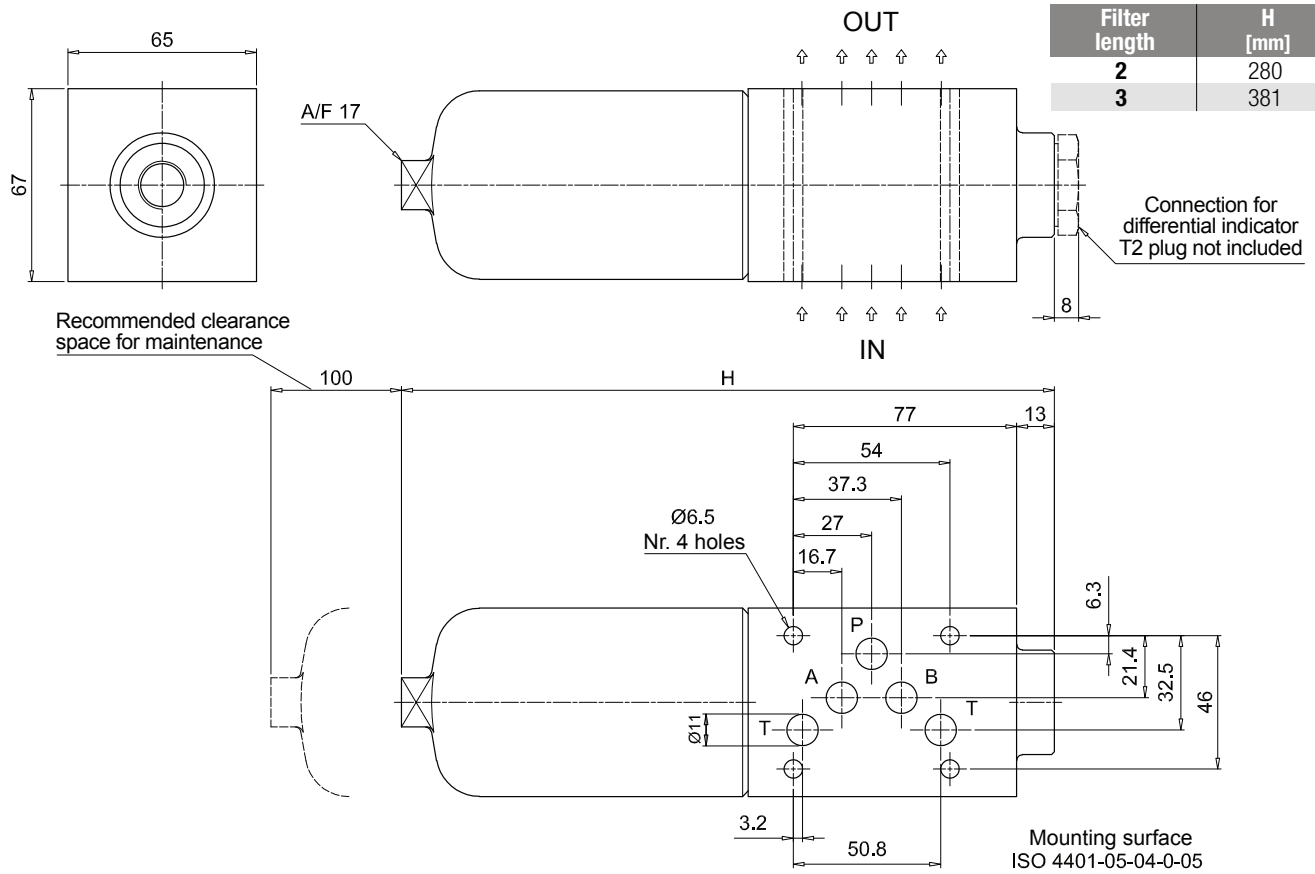
Dimensions



FHM007 Connection G1	
Filter length	**H [mm]**
2	265
3	366



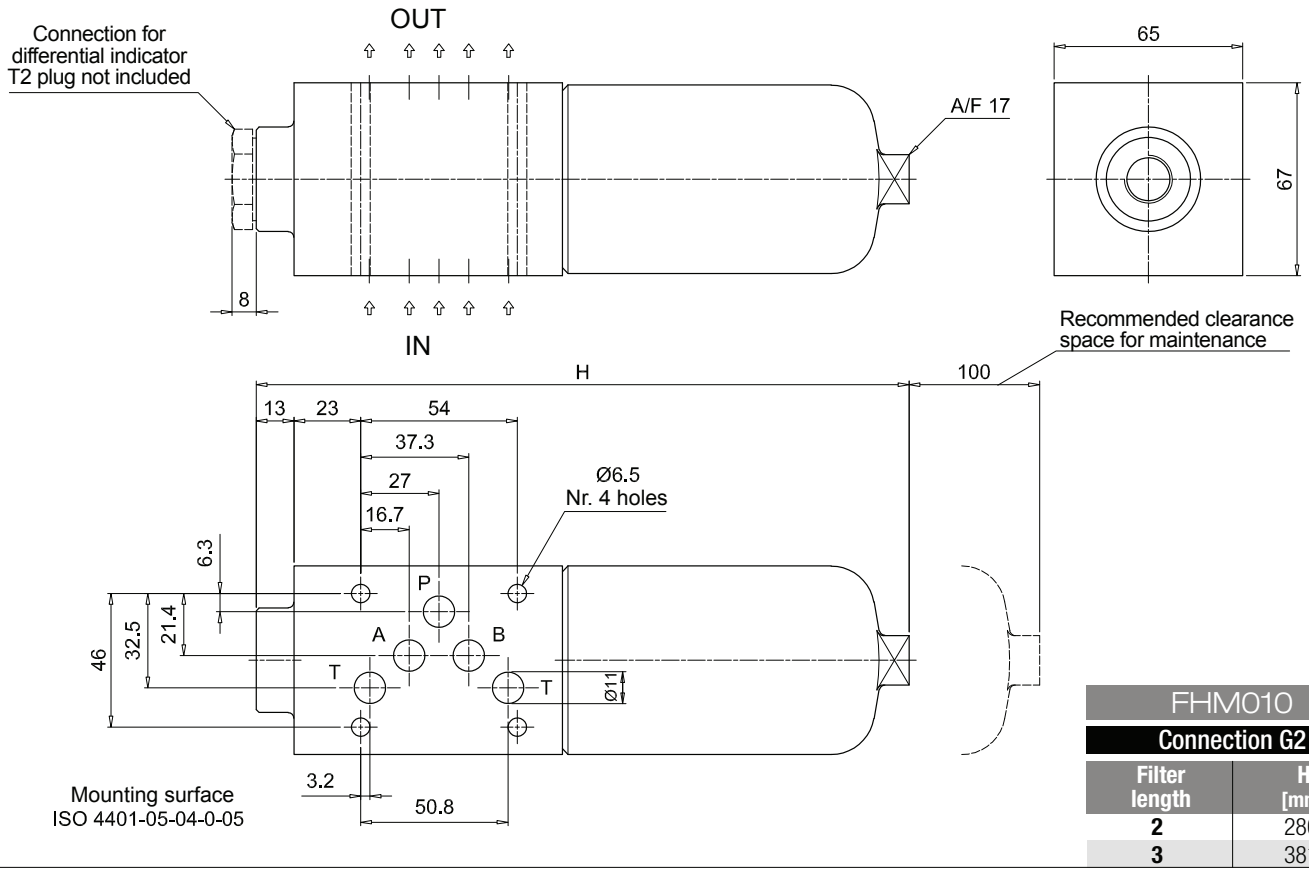
FHM007 Connection G2	
Filter length	**H [mm]**
2	265
3	366



FHM010

Connection G1

Filter length	H [mm]
2	280
3	381

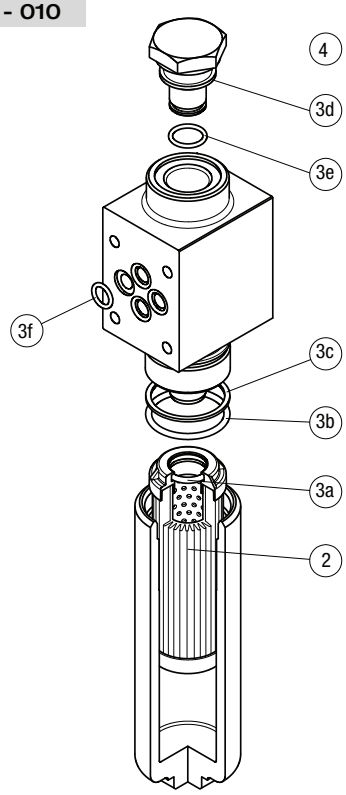


FHM010

Connection G2

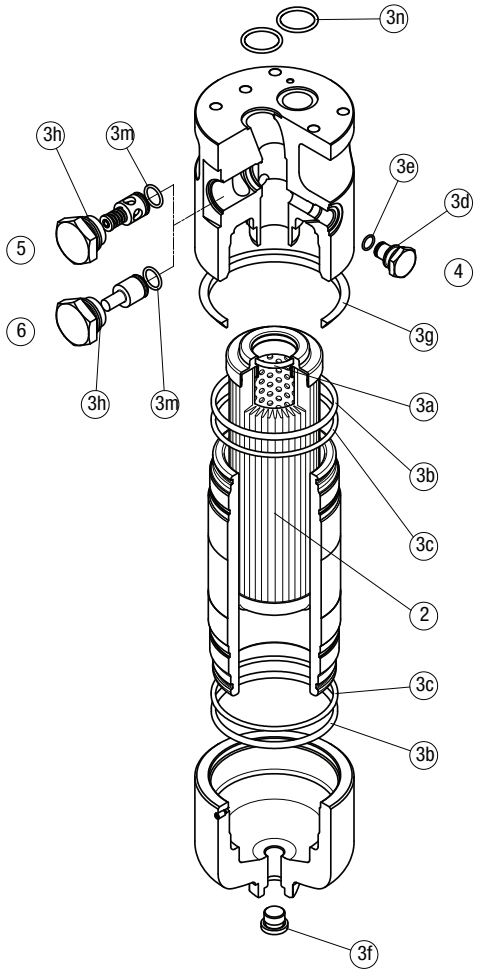
Filter length	H [mm]
2	280
3	381

FHM 006 - 007 - 010



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3f)		Q.ty: 1 pc. 4	
Filter series	Filter element	Seal Kit code number NBR	Seal Kit code number FPM	Indicator connection plug NBR	Indicator connection plug FPM
FHM 006	See order table	02050324	02050325	T2H	T2V
FHM 007		02050600	02050601		
FHM 010		02050320	02050321		

FHM 050 - 065 - 135 - 320 - 500



Item:	Q.ty: 1 pc. 2	Q.ty: 1 pc. 3 (3a ÷ 3m)		Q.ty: 1 pc. 4		Q.ty: 1 pc. 5		Q.ty: 1 pc. 6	
Filter series	Filter element	Seal Kit code number NBR	Seal Kit code number FPM	Indicator connection plug NBR	Indicator connection plug FPM	Bypass assembly NBR	Bypass assembly FPM	Non-bypass assembly NBR	Non-bypass assembly FPM
FHM 050	See order table	02050410	02050411	T2H	T2V	02001400	02001401	02001402	02001403
FHM 065		02050268	02050279			02001400	02001401	02001402	02001403
FHM 135		02050271	02050282			02001404	02001405	02001406	02001407
FHM 320		02050275	02050286			02001408	02001409	02001410	02001411
FHM 500		02050332	02050333			02001408	02001409	02001410	02001411